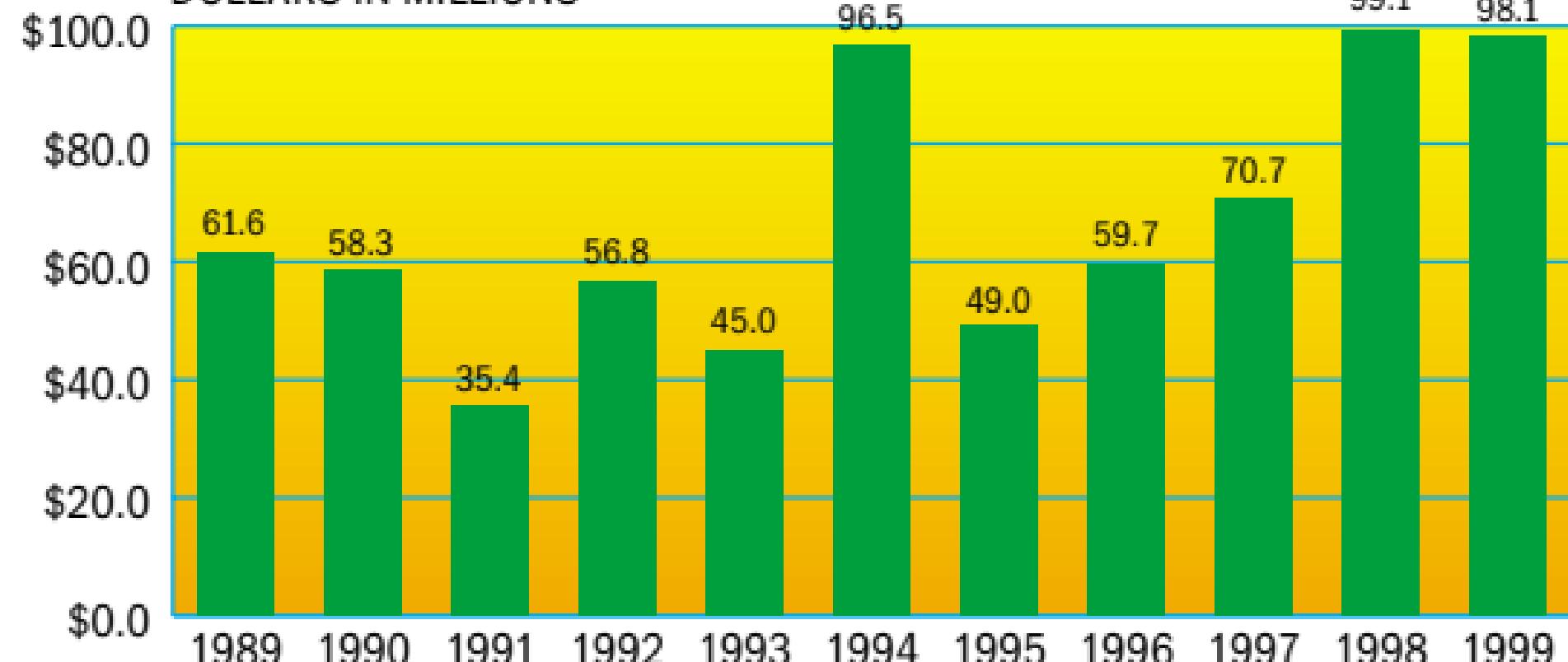


DOLLARS IN MILLIONS



Production Expenditures 1989 - 1999